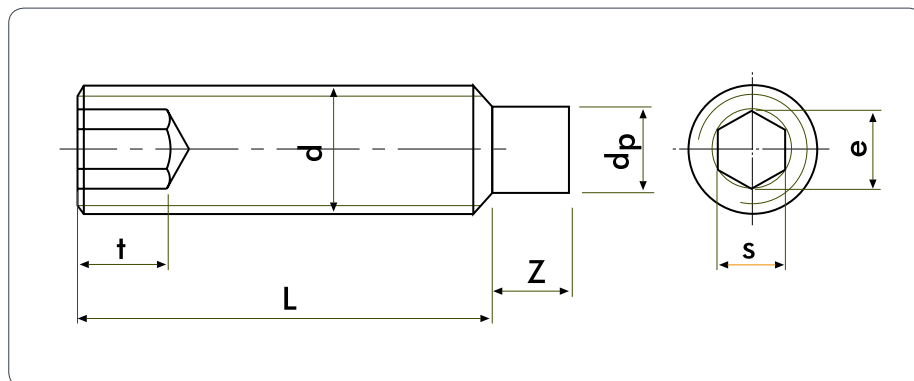


# UNI 5925 | ISO 4028 | DIN 915



## Perno de rosca métrica com ponta biselada e sextavado interior

Hexagon socket set screw with dog point | Tornillo sin cabeza con hueca hexagonal y pivote | Vis sans tête à six pans creux bout tétón | Viti senza testa con punta conica

| D      | M3                                          | M4    | M5    | M6   | M8   | M10  | M12  | M14  | M16   | M18   | M20   | M22   | M24   |
|--------|---------------------------------------------|-------|-------|------|------|------|------|------|-------|-------|-------|-------|-------|
| P (1)  | 0.5                                         | 0.7   | 0.8   | 1    | 1.25 | 1.5  | 1.75 | 2    | 2     | 2.5   | 2.5   | 2.5   | 8     |
| dp max | 2                                           | 2.5   | 3.5   | 4    | 5.5  | 7    | 8.5  | 10   | 12    | 13    | 15    | 17    | 18    |
| dp min | 1.75                                        | 2.25  | 3.2   | 3.7  | 5.2  | 6.64 | 8.14 | 9.64 | 11.57 | 12.57 | 14.57 | 16.57 | 17.57 |
| e      | 1.73                                        | 2.30  | 2.87  | 3.44 | 4.58 | 5.72 | 6.86 | 6.86 | 9.15  | 11.43 | 11.43 | 13.72 | 13.72 |
| s      | 1.5                                         | 2     | 2.5   | 3    | 4    | 5    | 6    | 6    | 8     | 10    | 10    | 12    | 12    |
| t min  | 1.2                                         | 1.5   | 2     | 2    | 3    | 4    | 4.8  | 5.6  | 6.4   | 7.2   | 8     | 9     | 10    |
| t max  | 2                                           | 2.5   | 3     | 3.5  | 5    | 6    | 8    | 9    | 10    | 11    | 12    | 13.5  | 15    |
| Z min  | 0.75                                        | 1     | 1.25  | 1.5  | 3    | 4    | 4.8  | 5.6  | 6.4   | 7.2   | 8     | 9     | 10    |
| Z max  | 1.5                                         | 2     | 2.5   | 3    | 5    | 6    | 8    | 9    | 10    | 11    | 12    | 13.5  | 15    |
| L (mm) | peso/ weight/ peso/ poids/ peso - 1000pc/Kg |       |       |      |      |      |      |      |       |       |       |       |       |
| 5      | 0.163                                       |       |       |      |      |      |      |      |       |       |       |       |       |
| 6      | 0.186                                       | 0.292 |       |      |      |      |      |      |       |       |       |       |       |
| 8      | 0.276                                       | 0.442 | 0.708 | 1.02 |      |      |      |      |       |       |       |       |       |
| 10     | 0.366                                       | 0.592 | 0.948 | 1.29 | 2.28 |      |      |      |       |       |       |       |       |
| 12     | 0.456                                       | 0.742 | 1.19  | 1.63 | 2.68 | 4.41 |      |      |       |       |       |       |       |
| 14     | 0.500                                       | 0.860 | 1.40  | 1.88 | 3.12 | 4.51 | 7.24 |      |       |       |       |       |       |
| 16     | 0.636                                       | 1.04  | 1.67  | 2.34 | 3.94 | 6.05 | 8.91 | 11.5 | 12.0  |       |       |       |       |
| 18     | 0.660                                       | 1.16  | 1.89  | 2.56 | 4.40 | 6.47 | 8.49 | 13.4 | 17.2  |       |       |       |       |
| 20     | 0.816                                       | 1.34  | 2.15  | 3.04 | 5.20 | 8.02 | 11.0 | 15.4 | 20.1  | 24.4  |       |       |       |
| 25     |                                             | 1.70  | 2.75  | 3.92 | 6.79 | 10.5 | 14.6 | 19.5 | 25.1  | 32.6  | 38.9  | 40.8  |       |
| 30     |                                             |       | 4.15  | 4.80 | 8.38 | 13.0 | 18.2 | 24.5 | 31.9  | 38.1  | 45.5  | 42.5  | 67.7  |
| 35     |                                             |       |       | 5.68 | 9.97 | 15.5 | 21.8 | 29.5 | 38.2  | 46.2  | 55.8  | 61.7  | 78.4  |
| 40     |                                             |       |       |      | 11.6 | 18.0 | 25.4 | 34.5 | 44.9  | 54.3  | 66.1  | 74.7  | 93.4  |
| 45     |                                             |       |       |      |      | 20.0 | 26.7 | 39.5 | 49.7  | 62.5  | 76.4  | 87.7  | 108   |
| 50     |                                             |       |       |      |      | 22.5 | 30.3 | 44.5 | 56.2  | 70.6  | 86.7  | 101   | 123   |
| 60     |                                             |       |       |      |      |      | 37.5 | 54.5 | 69.2  | 86.7  | 106   | 126   | 153   |
| 70     |                                             |       |       |      |      |      |      |      | 82.2  | 103   | 127   | 152   | 177   |

Outras medidas sob consulta | Other measures upon request | Otras medidas solo bajo encargo | Autres mesures sur demande | Altre misure a richiesta  
P (1) passo de rosca | thread pitch | paso de rosca | pas filetage | passo del filetto

Vários acabamentos. Peça-nos mais informações. | Surface treatment. Please ask us for more information. | Acabamientos variados. Pídenos más información. | Plusieurs finitions. Contactez-nous pour plus d'informations. | Ricopertura di superficie. A richiesta.

